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#Jenny



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#Markus Jensen



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#Diego Butler



so many fake sites. this is the first one which worked! Many thanks

26. The first procedure prepared for a Weld Procedure Qualification test is a:
- A. pWPS
 - B. WPS
 - C. WPQR
 - D. WPAQR
27. A macrosection is particularly good for showing:
- A. The weld metal HAZ microstructure
 - B. Overlay
 - C. Joint hardness
 - D. Spatter
28. For GMAW the burn-off rate of the wire is directly related to:
- A. Stick-out length
 - B. Wire feed speed
 - C. Arc voltage
 - D. Travel speed
29. Which type of submerged arc welding flux is susceptible to moisture pick-up?
- A. Neutral
 - B. Argonment
 - C. Fluxed
 - D. Arc all about the same
30. To measure arc voltage accurately it is recommended that the voltmeter should be connected:
- A. Across the arc and as near as practical to the arc
 - B. Across the power source terminals prior to arc initiation
 - C. Across the power source terminals during the welding operation
 - D. Anywhere in the circuit

Question Excerpt

1. Welds made with very high heat input will show a reduction in:
- A. Tensile ductility
 - B. Notch toughness
 - C. Fatigue strength
 - D. Creep resistance
2. Carbon equivalent values (CEV) are used to determine how to avoid the risk of:
- A. Hydrogen cracking
 - B. Lamellar tearing
 - C. Solidification cracking
 - D. weld decay
3. Changing an essential variable beyond the allowed limits for a qualified welding procedure:
- A. May change the mechanical properties of the joint
 - B. May adversely affect the quality of the weld
 - C. Will require a new welding procedure to be approved
 - D. All of the above

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